We claim:

1. A metal sheet punch device for use with metal sheeting for roofs, ceilings and walls comprising:

a longitudinally extended frame having forward and rearward ends;

alignment means mounted on said frame adjacent said forward and rearward ends for aligning said frame on a metal sheet;

at least two metal punch devices mounted on said frame, each of said metal punch devices including;

a metal punch support structure movably mounted on said frame, said metal punch support structure movable between a retracted position and an extended position relative to said frame;

a metal punch having a pointed lower end, said metal punch mounted on the underside of said metal punch support structure;

support structure drive means mounted on said frame and operatively connected to said metal punch support structure to move said metal punch support structure between said retracted position and said extended position; and

trigger means operatively connected to said at least two metal punch devices, said trigger means operative to trigger said support structure drive means to drive each of said metal punch support structures from said retracted position to said extended position such that said metal punches each engage a metal sheet on which said metal sheet punch device is positioned and form at least two indentations in the metal sheet by impact of said metal punches with the metal sheet.

2. The metal sheet punch device of claim **1** wherein said longitudinally extended frame comprises a pair of generally parallel frame plates spaced from one another and supported apart from and connected to one another by a plurality of spacer rods.

3. The metal sheet punch device of claim **1** wherein said alignment means mounted on said frame adjacent said forward end comprises at least one mounting arm extending forwards and downwards from said frame, an alignment plate mounting bar mounted on the forward end of said at least one mounting arm and an alignment plate mounted on said alignment plate mounting bar including a screw engagement slot formed in the forward end of said alignment plate, said screw engagement slot operative to fit over and engage a securement screw which has already been mounted in the metal sheet thereby aligning the forward end of said frame with an already positioned securement screw.

4. The metal sheet punch device of claim **1** wherein said alignment means mounted on said frame adjacent said rearward end

comprises a pair of downwardly depending rear alignment bars mounted on opposite sides of said frame and extending downward below the base of said frame such that when said frame is placed on a metal sheet, said rear alignment bars are positioned outside of the edge of the metal sheet to depend downwards over the underlying roof frame beam on which the metal sheet is to be mounted, thereby aligning the rearward end of said frame with the underlying roof frame beam.

5. The metal sheet punch device of claim **1** wherein said metal punch support structure of each of said at least two metal punch devices comprises at least one punch support bar having a rearward end pivotably mounted on said frame, said metal punch mounted on a forward end of said at least one punch support bar.

6. The metal sheet punch device of claim **1** wherein said support structure drive means of each of said at least two metal punch devices comprises a spring.

7. The metal sheet punch device of claim **1** wherein said support structure drive means of each of said at least two metal punch devices comprises a pneumatic piston.

8. The metal sheet punch device of claim **1** wherein said support structure drive means of each of said at least two metal punch devices comprises an hydraulic ram.

9. The metal sheet punch device of claim **1** wherein each of

said at least two metal punch devices further comprise an actuating arm mounted on and extending outwards from said metal punch support structure, said actuating arm including an L-shaped slot formed therein.

10. The metal sheet punch device of claim **9** wherein said trigger means comprises a trigger actuating arm movably mounted on said frame, a trigger bar rotatably mounted on said frame and operatively connected to said trigger actuating arm and an actuating arm bolt housed within said L-shaped slot of said actuating arm, said actuating arm bolt operative slide within said L-shaped slot and alternatively frictionally and mechanically engage and release to trigger said support structure drive means to drive said metal punch support structure from said retracted position to said extended position to impact a metal sheet section to create a securement screw indentation.

11. The metal sheet punch device of claim **1** wherein said trigger means is operative to generally simultaneously trigger each of said at least two metal punch devices.

12. A metal sheet punch device for use with metal sheeting for roofs, ceilings and walls comprising:

a longitudinally extended frame having forward and rearward ends;

forward and rearward alignment means mounted on said frame adjacent said forward and rearward ends for aligning said frame on a metal sheet;

at least two metal punch devices mounted on said frame, each of said metal punch devices including;

a metal punch support structure movably mounted on said frame, said metal punch support structure movable between a retracted position and an extended position relative to said frame;

a metal punch having a pointed lower end, said metal punch mounted on the underside of said metal punch support structure;

spring means mounted on said frame and connected to said metal punch support structure to rapidly and forcefully move said metal punch support structure between said retracted position and said extended position; and

trigger means operatively connected to said at least two metal punch devices, said trigger means operative to trigger said

spring means to drive each of said metal punch support structures from said retracted position to said extended position such that said metal punches each engage a metal sheet on which said metal sheet punch device is positioned and form at least two indentations in the metal sheet by impact of said metal punches with the metal sheet.

13. The metal sheet punch device of claim **12** wherein said longitudinally extended frame comprises a pair of generally parallel frame plates spaced from one another and supported apart from and connected to one another by a plurality of spacer rods.

14. The metal sheet punch device of claim **12** wherein said alignment means mounted on said frame adjacent said forward end comprises at least one mounting arm extending forwards and downwards from said frame, an alignment plate mounting bar mounted on the forward end of said at least one mounting arm and an alignment plate mounted on said alignment plate mounting bar including a screw engagement slot formed in the forward end of said alignment plate, said screw engagement slot operative to fit over and engage a securement screw which has already been mounted in the metal sheet thereby aligning the forward end of said frame with an already positioned securement screw.

15. The metal sheet punch device of claim **12** wherein said alignment means mounted on said frame adjacent said rearward end comprises a pair of downwardly depending rear alignment bars mounted on opposite sides of said frame and extending downward

below the base of said frame such that when said frame is placed on a metal sheet, said rear alignment bars are positioned outside of the edge of the metal sheet to depend downwards over the underlying roof frame beam on which the metal sheet is to be mounted, thereby aligning the rearward end of said frame with the underlying roof frame beam.

16. The metal sheet punch device of claim **12** wherein said metal punch support structure of each of said at least two metal punch devices comprises at least one punch support bar having a rearward end pivotably mounted on said frame, said metal punch mounted on a forward end of said at least one punch support bar.

17. The metal sheet punch device of claim **12** wherein each of said at least two metal punch devices further comprise an actuating arm mounted on and extending outwards from said metal punch support structure, said actuating arm including an L-shaped slot formed therein.

18. The metal sheet punch device of claim **17** wherein said trigger means comprises a trigger actuating arm movably mounted on said frame, a trigger bar rotatably mounted on said frame and operatively connected to said trigger actuating arm and an actuating arm bolt housed within said L-shaped slot of said actuating arm, said actuating arm bolt operative slide within said L-shaped slot and alternatively frictionally and mechanically engage and release to trigger said support structure drive means to drive said metal punch support structure from said retracted

position to said extended position to impact a metal sheet section to create a securement screw indentation.

19. The metal sheet punch device of claim **12** wherein said trigger means is operative to generally simultaneously trigger each of said at least two metal punch devices.